

Phase 2	Summarize analysis and propose solution to explore and validate simulations - For proof-of-concept stage	3/21/20	3/28/20	7	Yes	Phase 3
	Feedback on process	3/28/20	3/30/20	2		Phase 3
Create Proof-Of-Concept (POC) - Design of experiments, required to validate simulations and also for parametric studies;	Require any new tooling? - If yes, create PO's and set timelines to receive and test before POC	3/28/20	4/1/20	4	Yes	Phase 4
	Supplier engagement	4/1/20	4/6/20	5		Phase 4
	Set timelines to receive parts in time for proof of concept	4/1/20	4/6/20	5		Phase 4
	Design of experiments for parametric studies	3/28/20	4/12/20	15	Yes	Phase 4
Execute experiments, collect data & analyze; Any errors?	Feedback on process	4/12/20	4/14/20	2		Phase 4
	Set up and run experiments - POC	4/12/20	4/27/20	15	Yes	Phase 5
	Run experiments - DOE	4/27/20	5/12/20	15	Yes	Phase 5
	Analyze and re-run experiments - if needed	5/12/20	5/19/20	7	Yes	Phase 5
If there are errors, re-evaluate process, work required estimate and plan	Feedback on process	5/19/20	5/21/20	2		Phase 5
	If re-work needed - re-manufacture designs, set expected timelines	5/19/20	5/21/20	2	Yes	Phase 6
	Order parts as required	5/21/20	5/26/20	5	Yes	Phase 6
	Re-run experiments	5/26/20	6/10/20	15	Yes	Phase 6
Compile results, create reports and publish to senior management	Feedback on process	6/10/20	6/12/20	2		Phase 6
	Validate simulations with experiments	6/10/20	6/15/20	5	Yes	Phase 7
	Compile validated results into reports	6/15/20	6/20/20	5	Yes	Phase 7
	Publish reports - With findings	6/20/20	6/23/20	3	Yes	Phase 7
	Feedback on process	6/23/20	6/25/20	2	Yes	Phase 7

Summarize analysis and propose solution to explore

Require any new tooling? - If yes, create

Set t

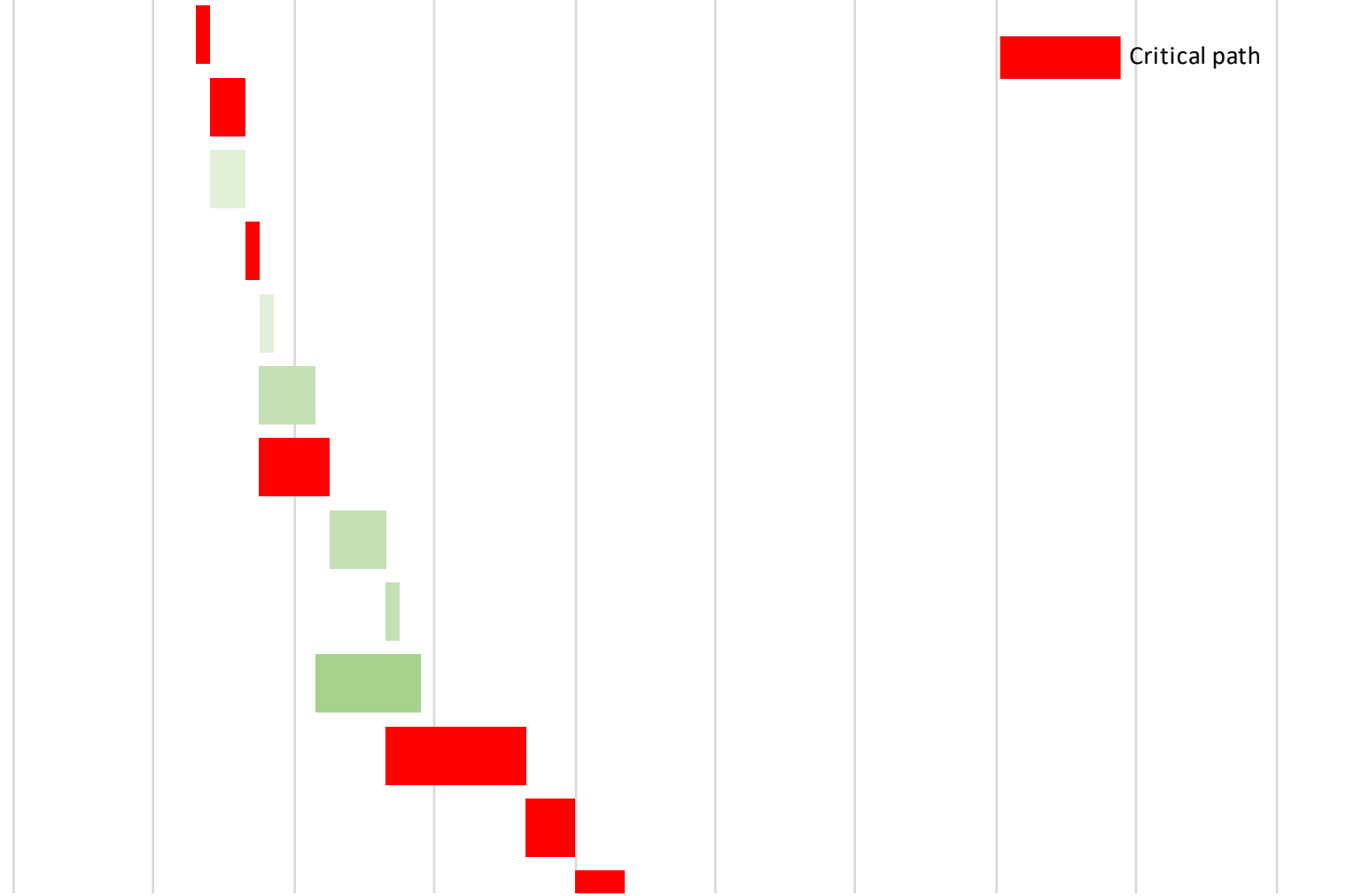
If re-work nee

Recognition for tasks while performing jobs between phases or when required between tasks

Project Gantt Chart

1/1/20 1/21/20 2/10/20 3/1/20 3/21/20 4/10/20 4/30/20 5/20/20 6/9/20 6/29/20

- Define technical problem/challenge
- Align resources - People
- Align resources - Tools & technologies
- Refine & expectations based on challenge complexity
- Feedback on process
- Evaluate previous projects to leverage
- Explore existing technologies to solve technical challenge
- Explore new technologies
- Feedback on process
- Simulations -to understand technical challenge
- Test existing/new methodologies to solve technical challenge
- Identify potential drawbacks or failure modes of proposed solutions
- Finalize design/simulations - Prepare for development start



Critical path

